Qty:

Z Um:

132667

Each

: D412-664-203

: Z CUSTOM

: 03/11/2006

NCR 095



**Drawing Name** 

Part Number

Material

**Due Date** 

**Drawing Number** 

Project Number

**Drawing Revision** 

Friday, 27/10/2006 7:55:35 AM

Linda Lacelle

**Process Sheet** 

Customer

: CC-DAR01 Dart Aerospace Ltd.

S.O. No. :

Туре

· OVERHEAD

Job Number

: 29190 3

**Estimate Number** 

: 10804

P.O. Number This Issue Prsht Rev.

: 27/10/2006

: NC

: 11 First Issue : 29189

**Previous Run** 

Written By

Comment

Checked & Approved By

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description: PACKAGING RESOURCE #1

1.0

PACKAGING 1

O O D412-664-203 **CHG003** Crosstube Aft High SIG SH01-9 w STC SR01298NY B27177

MADE IN CANADA

2.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



MODEL Bell 412

Comment: LANDING GEAR RESOURCE 1 **REMOVE SUPPORT D2896-1** 

FROM CROSSTUBES AND LABEL SUPPORT

WITH B/N OF CROSSTUBE IT CAME OFF OF

06 11 0/



LANDING GEAR 1

LANDING GEAR RESOURCE 1



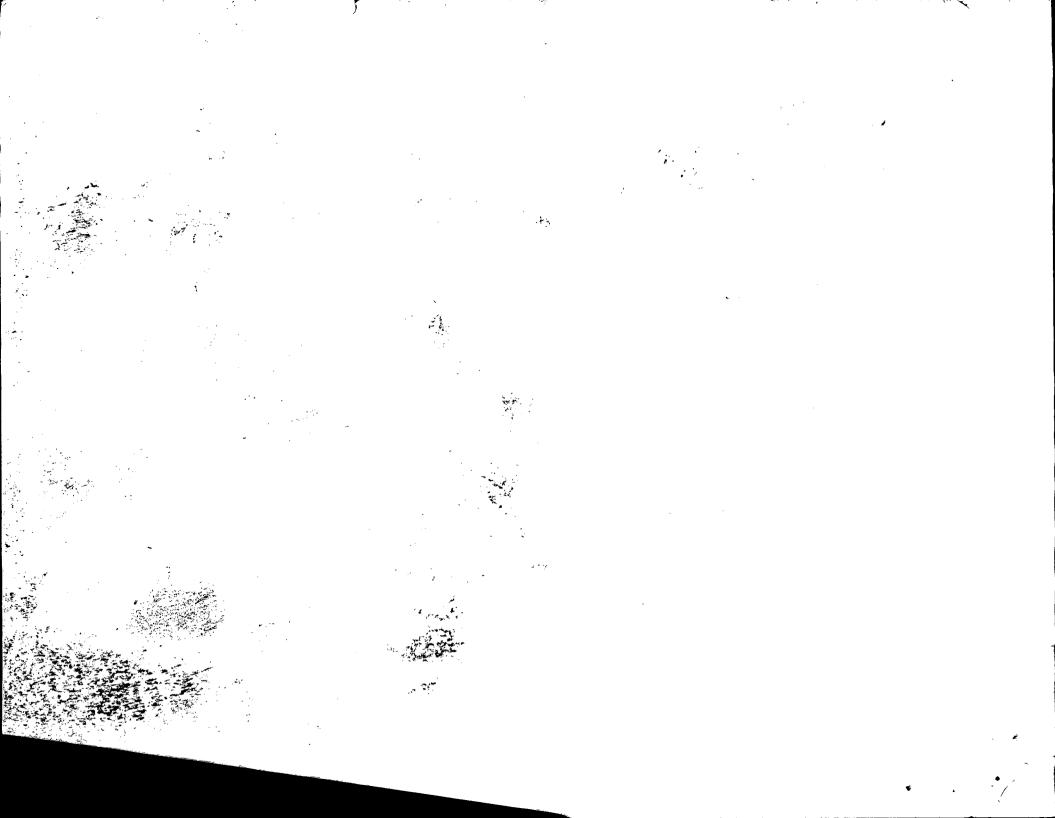
nment: LANDING GEAR RESOURCE 1

REMOVE CENTRE ABRASION STRIP

AND CLEAN OFF ALL ADHESIVE RESIDUE

06-11-01





Friday, 27/10/2006 7:55:35 AM Linda Lacelle **Process Sheet** Customer: CC-DAR01 Dart Aerospace Ltd. **Drawing Name: D412-664-203** Job Number: 29190 Part Number: Z\_CUSTOM Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT WORK TO CURRENT STEP 4.0 QC5 Comment: INSPECT WORK TO CURRENT STEP SPRAY PAINTING SPRAY PAINTING Comment: SPRAY PAINTING **RE-PAINT SECTION OF CROSSTUBE** BETWEEN THE TWO CHAFING SHIELDS AS PER QSI 005 6.0 QC14 Inspect Spray Paint Comment: Inspect Spray Paint LANDING GEAR 1 7.0 LANDING GEAR RESOURCE 1 Install 102182B 1328042 5/411 x4 Comment: LANDING GEAR RESOURCE 1 **INSTALL SUPPORT D2896-1 ENSURING** B/N MATCHES CROSSTUBE AS PER Magne band 6398 +20 MO2413721 06-11,00 **DSI 9357** 8.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 9.0 Comment: DIMENSIONAL CHECK 10.0 PACKAGING 1 PACKAGING RESOURCE #1 e-padkagad Comment: PACKAGING RESOURCE #1 REPACKAGE PER PPP 11.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion U 06/1/1

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Form: rprocess